PK1D

2 Component Dispenser







Applications

Adhesive/Sealants Potting/Encapsulants Paints/Coatings

Markets

General Industrial Electrical/Electronic Automotive Military/Aerospace Industries.

PK1D Animation



Features and Benefits

- Linear Displacement Pump (LDP) Double acting positive displacement rod pumps (Patented)
 - Continuous metered flow (virtually pulse-free)
 Shorter Cycle Time
 - Dynamic flow rate control 1cc/min. to >gal/min. = Precision Flow Control
 - Viscosity range 1cps to heavy non-flow abrasive compounds = Universal Pump Utility
 - Pressure range 1psi to >3,000psi = Universal Pump Utility
 - No Pistons, Check Valves, Flow Meters = No Slip Factor, No Calibration, Reliability
 - Low shear = Density Integrity of Syntactic Compounds
- Cross-Over Valve (XV4) Automated 4-way directional flow control valve (Patented)
 - Replaces check valves for load/dispense functions during LPD reciprocations = Reliability
 - Allows pressure balancing inlet/outlet pressures = Continuous Pulse-Free Metered Flow
- PLC Servo Motor Pump Drives Control Benefits:
 - Enables Precision Mix Ratio, Flow Control and Factory Automated Control Functions
- Touch Screen Benefits:
 - No Mechanical Control Adjustments, Control
 Integrations







Standard Features

- Linear Displacement Pumps (LDP)
- Cross-Over Valves (XV4)
- PLC Controlled Servo Drive
- Touch Screen Control Interface (6" Mono Chrome)
- Dispense Valve Gun
- Floor Stand
- Dispense Modes: Manual / Programmable



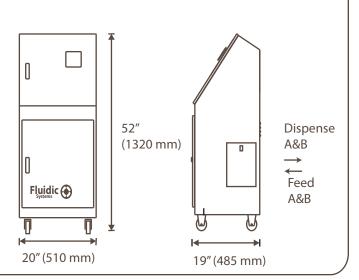
Optional Features

- Material Supply Sensors (MSS) Inlet Material Sensors
- Liquid Level Sensors Pressure Pots, Pails, Drums, Totes
- Auto Pressure Balancing Inlet Supply / Outlet Dispense Pressures
- Static Mounted Dispense Valve Foot Switch or Robotic Activation
- Robotic Integration Start/Stop, Flow Control, Purge/Flush Control
- Type X Air Purge Class I, Div1, Group D
- Material Supply Pressure Pots / Transfer Pumps
- Signal Tower LED Light/Audible Alarm
- Cabinet Surface Mount Brackets
- Overhead Jib Crane
- TFE SS Braided Hose Assemblies
- Thermostatic Controlled Heating Solutions

Dimension Drawings for PK1D. All dimensions are in inches (millimeters).

Dispense B Feed A $\downarrow \uparrow$ Feed B







Technical Specifications

Mix ratio range A:B - Fixed ratio1:1 2:1 2.5:1 3:1 4:1 5:1 7:1 10:1*
Mix ratio tolerance range±1%*
Minimum shot size0.5 g/0.018 oz)*
Minimum flow rate5 cc/min (0.17 fl.oz/min)*
Maximum flow rate5,000 cc/min (1.35 gal/min*)
Maximum fluid working pressure>3,000 psi*
Air supply pressure range5-8.5 kg/cm ² (80-120 psi) @ 20 CFM
Operating temperature range 4 to 60 C (40 to 140 F)
Electrical requirements:120 VAC (60 Hz) 10, 15 amps
220 VAC (60 Hz) 1Φ, 15 amps
Wetted material303, 316 SS, TFE UHMWPE, anodized aluminum
Viscosity range of fluids1 cps to Non-flow abrasive comp.
Fluid HandledOne or two components
(epoxies, urethanes, silicones, acrylics, polyesters)

*Application dependent



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